

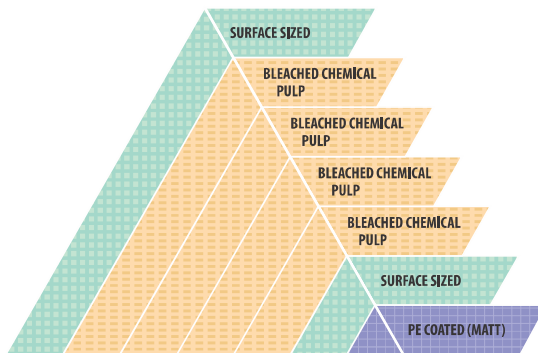
Century Cuppa Forma(13 gm - PE)

Substance (Inc.PE) g/m ²	Thickness micron	Bulk cc/gm	L & W Bending Resistance, mN		
			MD	CD	GM
T410	T 411		T 556		
178	200	1.12	60	28	41
183	206	1.13	65	30	44
193	217	1.12	75	36	52
203	229	1.13	92	41	61
213	246	1.15	100	46	68
223	258	1.16	120	60	85
Tolerance : ± 3%	± 4%		±15%		

Century Cuppa Forma(15 gm - PE)

Substance (Inc.PE) g/m ²	Thickness micron	Bulk cc/gm	L & W Bending Resistance, mN		
			MD	CD	GM
T410	T 411		T 556		
180	202	1.12	60	28	41
185	208	1.12	65	30	44
195	220	1.13	75	36	52
205	232	1.13	92	41	61
215	250	1.16	100	46	68
225	260	1.16	120	60	85
Tolerance : ± 3%	± 4%		±15%		

Properties		UOM	Value
Edge Wick Top		Kg/m2/hr	1.0
Stretch , min	MD	%	2.5
	CD		5.5
ISO Brightness , min	Top	%	83.0
Bendtsen Smoothness	Top	ml/min	130 -170
	Back		100 -130
Scott Ply Bond		j/m ²	>150
Cobb ₃₀	Top	g/m ²	25 ± 5
Moisture		%	5.5 - 6.5
Poly Substance (13 gsm)	Back	GSM	13± 1
Poly Substance (15 gsm)	Back	GSM	15± 1
Poly Adhesion Strength		Points	3 Min
Shade			Natural



CERTIFICATIONS & COMPLIANCES:

Manufacturing: ISO 9001, ISO 14001, OHSAS 18001 and FDA
 Environmental: FSC COC and ECF.
 Regulatory: REACH & ROHS

NOTE:

Test Conditions: Temperature 23 ± 1°C & Relative Humidity 50 ± 2%. (Tappi 402)

All Parameters are measured as per the relevant Tappi & ISO standards.

Being a dynamic organization, Century Pulp & Paper continuously evolving in response to customer requirement. The specification in this product catalogue are therefore subject to change.
 To learn more about our upgraded specification sheet contact: cppdel@centurypaper.org.in