



Quality Assurance and R&D Division



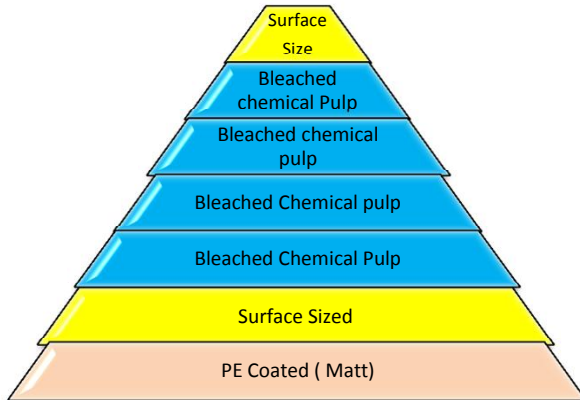
PRODUCT SPECIFICATION

Product Quality : Century Cuppa Forma

Substance (Inc.PE) g/m ²	Thickness micron	Bulk cc/gm	L & W Bending Resistance, mN		
			MD	CD	GM
T410	T 411		T556		
178	200	1.12	60	28	41
183	206	1.13	65	30	44
193	217	1.12	75	36	52
203	229	1.13	92	41	61
213	246	1.15	100	46	68
223	258	1.16	120	60	85
Tol : ±3%	± 4%		±15%		

Properties	UOM	Value
Edge Wick, Max	Kg/m2/hr	1
Stretch , min	MD	2.5
	CD	5.5
ISO Brightness , min	Top %	83.0
Bendtsen	Top	130-170
	Back	100-130
Smoothness	ml/min	100-130
Scott Ply Bond	j/m2	>150
Cobb60	Top g/m2	25 ± 5
Moisture	%	5.5 -6.5
Poly Substance	Back GSM	13±1
Poly Adhesion Strength	Points	3 Min
Shade		Natural

Construction:



CERTIFICATION AND COMPLIANCES:

Manufacturing	ISO 9001 : 2008
Environmental and Safety	ISO 14001:2004 & OHSAS 18001:2007
Regulatory	REACH, FDA
Food Contact	US FDA 21 CFR 176.170

Note:

1. Test Conditions -Temperature 23 ± 1°C & Relative Humidity 50 ± 2%. (Tappi 402)
2. All properties are according to CPP, Lalkua measurements
3. Tolerance are based upon 95% Confidence limits of single mill measurement on random samples.
4. All Parameter are measured as per relevant Tappi Standard

